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in this form, the modbus request message is fixed-length, beginning with a two-byte address. following the address, the message includes a 16-bit function code and 24-bit parameter data. the function code is usually the least significant byte of the slave address. there are five function codes: read, write, error, reserved, and general. the purpose of the function code is to allow a slave to identify itself. the general function code is used to ensure that the data being sent is understood by the slave. the following are the standard function codes: here are the first few things you need to find out: (1) what is the physical connection modbus rtu uses rs-485 or rs-232. modbus tcp uses ethernet. if you are looking for a control solutions gateway, you will need to pick the model that matches the electrical interface of the equipment you want to connect. if you are choosing a control solutions i/o device, pick one that matches your network. (2) how are the registers mapped when using a gateway to interface a modbus device to a non-modbus network, you need to get documentation from the equipment manufacturer that describes the available registers and how to address them. modbus protocol does not provide a means for registers to automatically identify themselves. control solutions cannot determine this information for you. you must consult the equipment manufacturer. when using control solutions i/o devices (such as addme iii) you will find this information in the online help files that came with the device, or on our web site. (3) what are the communication parameters modbus rtu requires that you know or define baud rate, character format (8 bits no parity, etc), and slave id (aka slave address, unit number, unit id). a mis-match in any of these will result in no communication. modbus tcp requires that you know or define ip addresses on the network. in some cases, you also need unit id's. control solutions modbus tcp devices may use the unit id, or may ignore it, depending on the device and the application.



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modbus rtu uses the byte-swap feature of tcp to be able to send packets in the wrong byte order. since the rs-232 protocol does not specify the order of transmission, the byte-swap feature of tcp cannot be used to send data in the correct byte order. the byte-swap feature of tcp could be used to transfer data in the correct byte order when sending data from a device over a rs-232 interface to a modem. unfortunately, the byte-swap feature of tcp cannot be used to convert data from modbus rtu frames into rs-232 frames. this means that you must convert data from a modbus rtu frame to rs-232 before it can be transmitted over a rs-232 interface. the modbus tcp protocol is based on the tcp/ip model. as such, the modbus tcp protocol is designed to be compatible with tcp/ip network applications and protocols. modbus rtu packets are sent in the same way as packets on an ethernet network. modbus rtu devices are able to receive and transmit modbus tcp frames over rs-232 interfaces. this works because the modbus rtu devices can receive and transmit modbus rtu frames over rs-232 interfaces. while this feature is enabled, the modbus rtu device can receive and transmit modbus tcp frames in the same way it would receive and transmit a modbus rtu frame. the modbus tcp protocol has been designed to ensure that data is transferred in the proper byte order when sending data over a network. the modbus rtu protocol is very specific in terms of the data byte order required for reading and writing registers and for sending and receiving data. this is to ensure that the data is transferred properly over a serial interface, which can be very different than transferring data over a tcp/ip network. 5ec8ef588b

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